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D206-817-011
Job Sheet 185945



Part No: D206-817-011

Job Qty: 2 pcs

Part Name: Screw-In Windshield - Retainer Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 12/17/18

Description:

Note: DWG DSI9659 REV A , DSI9687 REV A , IIN-D206-817 REV D SHEET 16 IPP REV:A 12.02.14 NEW ISSUE
DD VERF: IPP REV:B 12.05.09 AS PER IIN REV.C DD VERF:EC IPP REV:C 12.06.12 ECN 12-602 DD
VERF:EC IPP REV:D 13.04.23 as per IIN dwg rev.D DD verf:JLM IPP REV:E 13.06.26 as per
CHG004/DSI9659 DD VERF:JFS IPP REV:F 14.03.24 AS PER DSI 9687 DD VERF:JLM IPP REV:G 15.01.06
now @ chg006/ecn14-547 DD verf:JLM

Ship Via:

6682

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	12/17/18	12/17/18	0.00	0.00	Packaging 1 - 1		DAS
120	QC 4	2 pcs	12/17/18	12/17/18	0.00	0.00	QC 4 - 16		NOV 26 2018 6
125	DC - 1 - B4B	2 pcs	12/17/18	12/17/18	0.00	0.00	DC - 1 - B4B		DEC 1 2018
130	Packaging 3-1 - Stock - B4B	2 pcs	12/17/18	12/17/18	0.00	0.00	Packaging 3 - 1 - B4B		DEC 1 2018
140	QC 21 - FG	2 pcs	12/17/18	12/17/18	0.00	0.00	QC 21 - FG - 16		DEC 1 2018

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

125 - (Document Control) Photocopy bluefile & type labels per PPP D206-817-011 CHG006

130 - Identify and pack for shipping as per PPP D206-817-011 Location: FG033

140 - (QC21- Final Inspection - Work Order Release)

DEC 1 8 2018



Container No: S137018



Part: D206-817-011

Job No: 185945

Serial No/Batch: S137018

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH12-3 Issue 1, FAA-STC SR03091N

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Part / Item	Component Name	Quantity	Operation	Container
AN525-10R7	Screw	190 Ea (95 ea)	110-Packaging 1 - Pick Kit	Fm132762-10x30 5131209
D4541-1	Bracket	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127095
D4541-2	Bracket	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127096
D4541-3	Bracket	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127097
D4541-4	Bracket, RH	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127098
D4541-5	Bracket, LH	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127099
D4541-6	Bracket, RH	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127100
D4541-7	Bracket	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127101
D4541-8	Bracket	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127102
D4542-1	Bracket	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127103
D4542-2	Retainer, Inner, LH	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127104
D4542-3	Retainer, Inner, RH	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127105
D4542-5	Retainer, Inner	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	F127106
D4542-7	Retainer, Inner	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	F127107
D4543-1	Retainer, Inner	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	F127108
D4543-2	Retainer, LH - Outer Lower	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127109
D4543-3	Retainer, RH - Outer Lower	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127110
D4543-4	Retainer, Outer, LH	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127111
D4543-5	Retainer, Outer, RH	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127112
D4543-6	Retainer, Outer, LH	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127113
D4543-7	Retainer, Outer, RH	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127114
D4544-1	Retainer, Center	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127115
D4594-1	Plate	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127116
D4595-150-13	Sealant Tape (13' Long)	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127117
MS20426AD3-4	Rivet	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	F127118
MS21059L08	Nut	380 Ea (190 ea)	110-Packaging 1 - Pick Kit	F127119
MS21059L3K	Nutplate	86 Ea (43 ea)	110-Packaging 1 - Pick Kit	F127120
MS21061L08	Nutplate	186 Ea (93 ea)	110-Packaging 1 - Pick Kit	F127121
MS21061L3K	Nutplate	20 Ea (10 ea)	110-Packaging 1 - Pick Kit	F127122
MS21075L08	Nut Plate	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	F127123
MS27039-08-10	Anchor Nut	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F127124
NAS1149DN832J	Screw	84 Ea (42 ea)	110-Packaging 1 - Pick Kit	F127125
	Washer	84 Ea (42 ea)	110-Packaging 1 - Pick Kit	F127126

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-10R7	190	333	0
	D4541-1	2	7	0
	D4541-2	2	9	0
	D4541-3	2	5	0
	D4541-4	2	6	0
	D4541-5	2	9	0
	D4541-6	2	7	0
	D4541-7	2	9	0
	D4541-8	2	6	0
	D4542-1	2	9	0
	D4542-2	2	4	0
	D4542-3	4	9	0
	D4542-5	4	3	0
	D4542-7	4	8	0
	D4543-1	2	6	0
	D4543-2	2	4	0
	D4543-3	2	5	0
	D4543-4	2	9	0
	D4543-5	2	9	0
	D4543-6	2	9	0
	D4544-1	2	10	0
	D4594-1	2	5	0
	D4595-150-13	4	269	0
	MS20426AD3-4	380	4,578	0
	MS21059L08	86	122	0
	MS21059L3K	186	144	0
	MS21061L08	20	24	0
	MS21061L3K	4	34	0
	MS21075L08	2	77	0
	MS27039-08-10	84	279	0
	NAS1149DN832J	84	698	0

Part Specifications

Specifications could not be found.

